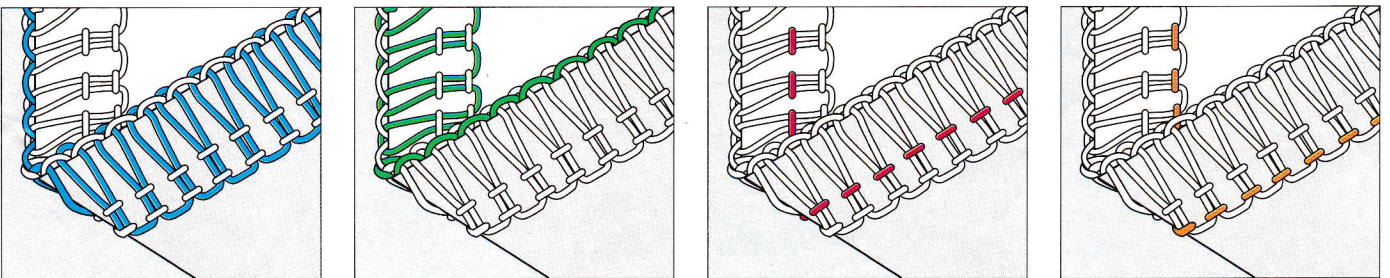
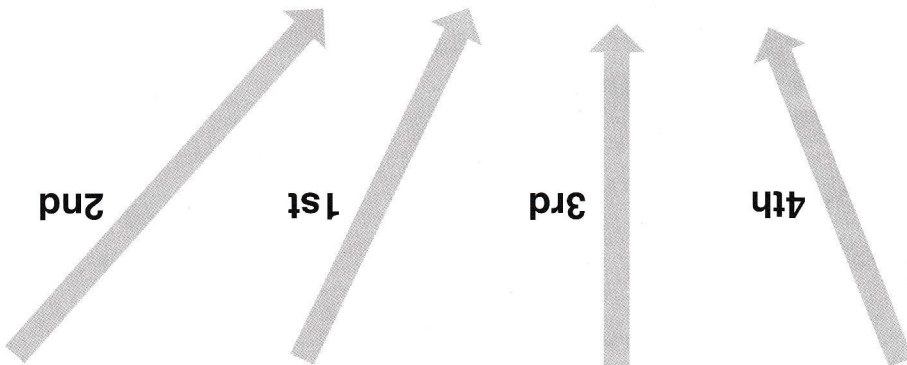


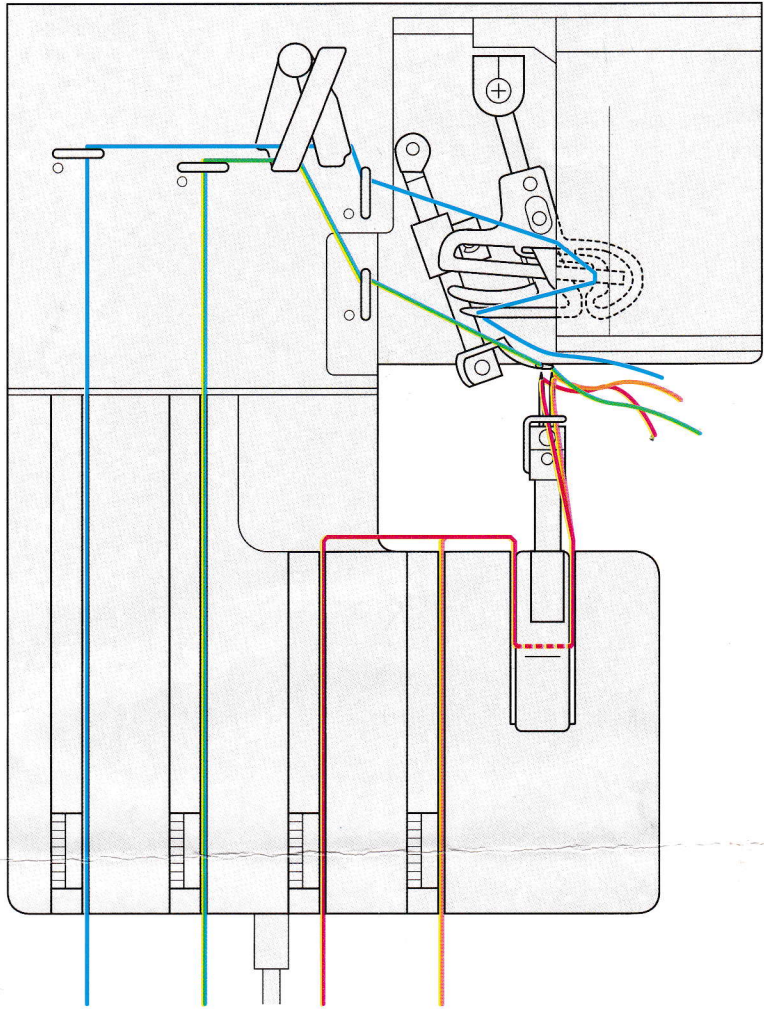
1. THREAD USES



2. THREADING ORDER



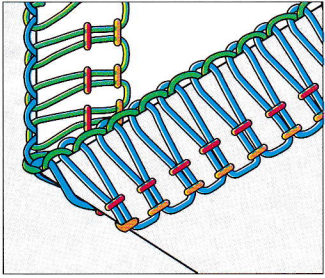
3. CHART OF 3. THREADING



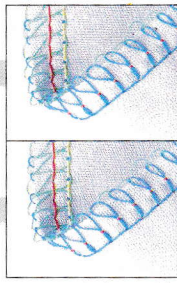
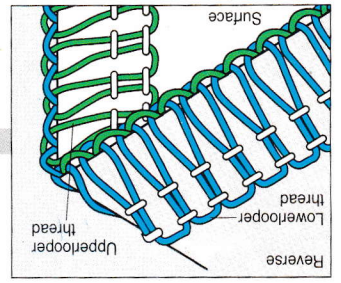
NOTE

Follow the threading order in step 2 above to achieve the best quality stitch from your serger. (Green → Blue → Red → Orange)

Four thread overlock stitch

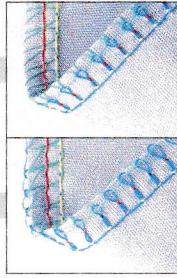
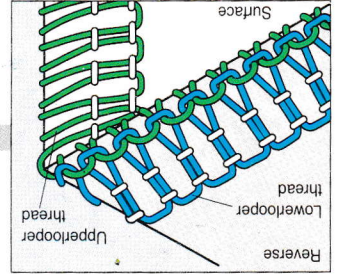


NOTE
 Order of thread tension adjustment when you adjust the thread tension, do it in the following order:
 1) Left needle thread
 2) Right needle thread
 3) Upperlooper thread
 4) Lowerlooper thread
 This is the easiest way to obtain correct thread tension.



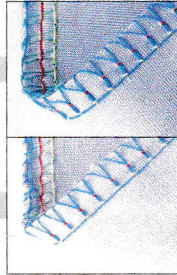
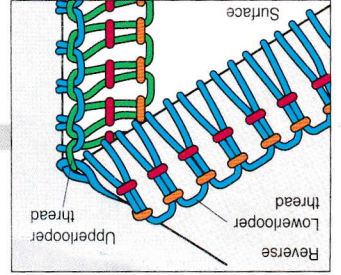
Upperlooper thread is loose.

Lowerlooper thread is tight.



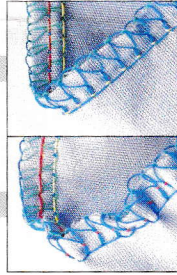
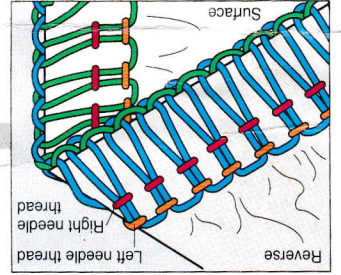
Upperlooper thread is loose.

Lowerlooper thread is tight.

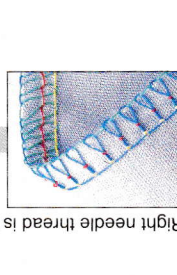
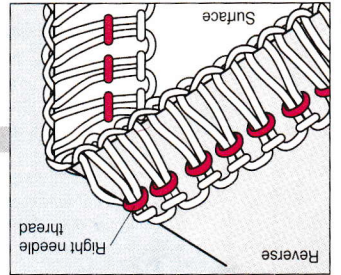


Upperlooper thread is tight.

Right needle thread is tight.

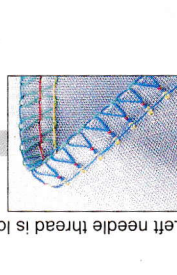
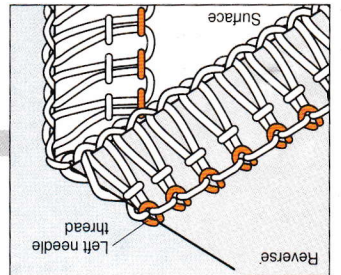


Left needle thread is tight.



Right needle thread is loose.

Left needle thread is loose.



Left needle thread is loose.

